

GN Upstacker

Accurately count,
stack and deliver.



Upstacking Unit

Count, stack and deliver.

The GN Upstacking unit is ideally suited to stack and count square or rectangular parts and deliver them to a receiving platform.

GN Stacking Units can easily be attached to any thermoformer to create a completely automated and efficient high-speed thermoforming production system designed to improve the performance of the GN thermoformer.

GN Upstacking accurately count, stack and deliver the formed parts onto the receiving station.

STACKING RATE

- > Maximum 30 cycles/minute
- > Maximum 1800 cycles/hour

Stack and Count

Specifications	
Stacking Rate	Maximum 30 cycles/minute Maximum 1800 cycles/hour
Power Supply	110V, 50/60 Hz Maximum 5.0 amperes
GN3021 Upstacking Unit	2285mm x 1850mm x 1778mm (90" x 73" x 70")
GN2220 Upstacking Unit	410 kg (900 lbs)
GN3625 Upstacking Unit	591 kg (1300 lbs)
GN4532 Upstacking Unit	725 kg (1595 lbs)
Air Pressure Requirements	6.8 Bar (100 PSI)
GN3625 Upstacking Unit	2390mm x 2100mm x 3150mm (94" x 83" x 124")
GN4532 Upstacking Unit	2580mm x 2375mm x 3250mm (102" x 93" x 128")
GN3021 Upstacking Unit	455 kg (1000 lbs)

