



Count, stack and deliver

Achieve consistent counts and perfect part stacking every time, regardless of product size or packaging requirements in your Contact Heat Thermoforming process.

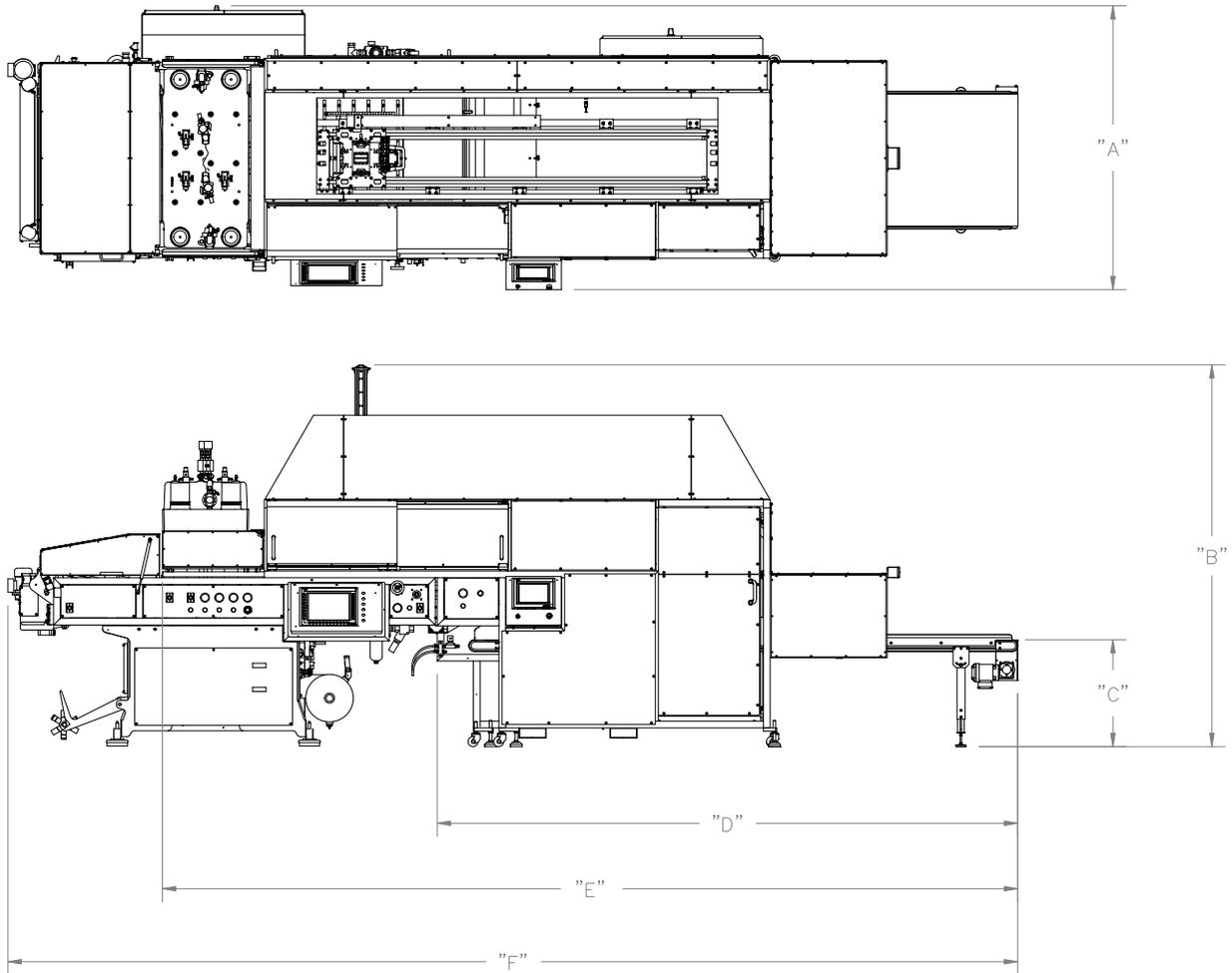
The GN RSX Robotic Stacker can reduce manual packer labor at the end of the machine by up to 50%. A fully configurable stacking assembly uses vacuum cups that attach themselves to the product prior to stripping from the web and place the parts in predetermined quantities in stacks to be delivered to the packing table.

Reduced downtime with minimal set-up time during changeovers

BMG stacking units can be seamlessly integrated with any Contact Heat Thermoformer to create a completely automated and efficient, high-speed thermoforming production system. This enhancement is designed to boost performance and increase the overall ROI of any Contact Heat thermoforming manufacturing line. Incorporating this type of stacker will enhance production output, ensure denesting features accommodate automatic filling lines and help reduce operator errors at the end of the line process. BMG Contact Heat Stacking units precisely count, stack, and transport the formed parts to the receiving station.

Specifications	
Stacking Rate	Maximum 25 cycles/minute / Maximum 1500 cycles/hour
Power Supply	480 or 480V, 50-60Hz, 5A





Contact Heat Machine & RSX Stacker Dimensions

	GN3021DX+RSX	GN3625DX+RSX	GN4532D+RSX
Stacker Width "A"	1780mm (5'-10")	1954mm (6'-5")	2212mm (7"-4")
Overall Height "B"	2880mm (9'-6")	2880mm (9'-6")	2716mm (8'-11")
Conveyor Height "C"	810mm (2'-8")	810mm (2'-8")	732mm (2'-5")
Frame Length "D"	4200mm (13'-10")	4765mm (15'-8")	5100mm (16'-9")
Stacker Length "E"	6030mm (19'-10")	6830mm (22'-5")	6435mm (21'-2")
Combined Length	7065mm (23'-2")	7975mm (26'-2")	8500mm (27'-11")
Weight	1300 kg	1405 kg	1600 kg

