

# PLC Retrofit for Contact Heat D-Style Machines

**Extend the life of your equipment and enhance performance** with BMG's latest PLC Retrofit, now available for D-style Contact Heat machines manufactured between 2001 and 2010.

This retrofit package **integrates seamlessly into your machine's existing cabinet and upgrades outdated Schneider control systems** — no longer supported — with BMG's current generation of proven, production-ready automation hardware.

Backed by BMG's global support team, this upgrade ensures your machine runs to today's standards and remains supported well into the future.

## What's Included in the Retrofit Package:

### 15" Touchscreen HMI with 2100 PLC Processor

Enjoy a modern, user-friendly interface identical to those used on our latest machines. Operators benefit from consistent control layouts across your fleet, reducing training time and improving usability.

### Precision I/O Control

New X20 I/O modules and power supplies enable precise control of heating and timing functions. This upgrade replaces outdated communication blocks and ensures more responsive and reliable machine operation.

### Integrated Site Manager

Remote access made easy. Our Site Manager allows BMG technicians to securely connect for troubleshooting and software updates — minimizing downtime and keeping your machine current with the latest program offerings.

### Pre-Assembled Terminal Blocks

Speeds up installation with a plug-and-play wiring interface. Simplifies the retrofit process for your maintenance team.

### Updated B&R Servo Drives and Motors

New B&R servo technology provide more accurate transport and press control. Get consistent forming results and give operators enhanced setup flexibility and repeatability.



## Future-Proof Your Production

Don't let unsupported systems limit your machine's potential. Upgrade with BMG and keep your operation running smoothly with the same high standards of performance and support you've come to expect.



Shaping **next.**

Contact us today at [technical@onebmg.com](mailto:technical@onebmg.com) or call **+1 (902) 275-3571** to learn more or schedule your retrofit.